

In the Claims

Claims 1 – 19 (Cancelled)

20. (Previously Presented) The garment of claim 21 wherein said thermoplastic elastomer is selected from the group consisting of ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene-butadiene, styrene-butadiene triblock, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, and butadiene-styrene copolymer.

21. (Currently Amended) A garment comprising a ~~seamless~~flexible and elastic injection molded thermoplastic elastomer doll's garment having a molded shape to fit over, in a life-like way, ~~varied-external~~ surfaces of at least a portion of a doll that has articulated limbs and a wall thickness from 1 to 3 mm.

22. (Currently Amended) A garment comprising a ~~seamless~~flexible and elastic injection molded thermoplastic elastomer doll's garment having a molded shape to fit over, in a life-like way, ~~varied-external~~ surfaces of at least a portion of a doll that has articulated limbs and an average modulus of elasticity of less than 1 MN/M².

23. (Previously Presented) The garment of claim 21, wherein said garment includes an integrally molded detail selected from the group consisting of a belt, a button, a ribbon, a bow, a cuff, a pocket, a lapel, and a collar.

24. (Cancelled)

25. (Previously Presented) The garment of claim 21, wherein said garment simulates clothing selected from the group consisting of a dress, a pair of dungarees, a jacket, a skirt, a vest, a pair of slacks, a hat, a coat, and a gown.

26. (Previously Presented) The garment of claim 21, further including a finish selected from the group consisting of paint, varnish, and glitter.

27. (Cancelled)

28. (Previously Presented) The garment of claim 21 wherein said garment is less than 8 cm in height.

29. (Previously Presented) The garment of claim 20 wherein said garment includes an integrally molded detail and said garment simulates clothing.

30. (Previously Presented) The garment of claim 21, wherein said garment has an average modulus of elasticity of less than 1 MN/m^2 .

31. (Previously Presented) The garment of claim 21, wherein the 100% modulus of elasticity is between 240 and 280 KN/m^2 .

32. (Previously Presented) The garment of claim 21, wherein the 300% modulus of elasticity is between 440 and 490 KN/m^2 .

33. (Previously Presented) A play set comprising a doll and a garment according to claim 21.

34. (Previously Presented) The play set of claim 33 wherein said doll is articulated at a joint selected from the group consisting of the shoulders, elbows, knees, neck, and hips.

35. (Previously Presented) The play set of claim 34 wherein said thermoplastic elastomer is selected from the group consisting of ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene-butadiene, styrene-butadiene triblock, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, and butadiene-styrene copolymer.

36. (Previously Presented) The play set of claim 35 wherein said garment includes an integrally molded detail.

37. (Previously Presented) The play set of claim 35 wherein said garment simulates clothing.

38. (Currently Amended) A play set comprising, in cooperative combination, a doll donned and fitted with a ~~seamless~~ flexible and elastic injection molded garment which is molded to be removed, dressed and refitted again over ~~varied~~ external surfaces of the doll in a life-like manner, the doll being articulated at a joint selected from the group consisting of the joints of the shoulders, elbows, knees, neck and hips, the garment being molded from an elastomeric material selected from the group consisting of ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene butadiene rubber, styrene-butadiene triblock rubber, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, butadiene-styrene copolymer rubber, the garment having a wall thickness from 1 to 3 mm, the garment material having an average modulus of elasticity of less than 1 MN/m².

39. (Previously Presented) The play set of claim 38, wherein the garment includes at least one integrally molded detail.

40. (Previously Presented) The play set of claim 39, wherein said detail is selected from the group consisting of: a belt, a button, and a collar for the garment.

41. (Previously Presented) The set of claim 38, wherein said garment has a 100% modulus of elasticity between 120 and 350 KN/m².

42. (Previously Presented) The set of claim 39, wherein said garment has a 100% modulus of elasticity between 240 and 280 KN/m².

43. (Previously Presented) The set of claim 38, wherein said garment has a 300% modulus of elasticity between 440 and 490 KN/m².

44. (Previously Presented) The set of claim 38, which comprises a plurality of seamless garments each being adapted to be removed and refitted to the doll.

45. (Previously Presented) The set of claim 38, wherein the garment is a dress, a pair of dungarees, a jacket, a skirt, a vest, a pair of slacks, a hat or a coat.

46. (Previously Presented) The set of claim 38, wherein the material of the garment has a decorative coating of paint or varnish.

47. (Currently Amended) A doll's ~~seamless~~flexible and elastic garment which is adapted to be dressed, fitted and be removed from a doll in a life-like way, said garment comprises a ~~seamless~~flexible and elastic injection molded elastomeric copolymer material selected from the group consisting of ethylene vinyl acetate copolymer, styrene-butadiene-styrene, styrene-isoprene-styrene, styrene-diene, styrene-isoprene-butylene block copolymers containing mineral oil, branched styrene copolymer, styrene butadiene, styrene-butadiene triblock, styrene-isoprene-styrene linear block polymer, styrene-butadiene radial block copolymer, butadiene-styrene copolymer, the garment having a molded shape to fit over ~~varied~~external surfaces of at least a portion of the doll that has articulated limbs and a wall thickness from 1 to 3 mm, said garment having an average modulus of elasticity of less than 1 MN/m².

48. (Previously Presented) The doll's garment of claim 47 further including at least one integrally molded detail.

49. (Previously Presented) The garment of claim 48 wherein said detail is selected from the group consisting of: a belt, a button, and a collar for the garment.

50. (Previously Presented) The doll's garment of claim 49 wherein said garment has a 100% modulus of elasticity between 120 and 350 KN/M².

51. (Previously Presented) The doll's garment of claim 50 wherein said garment has a 100% modulus of elasticity between 240 and 280 KN/M².